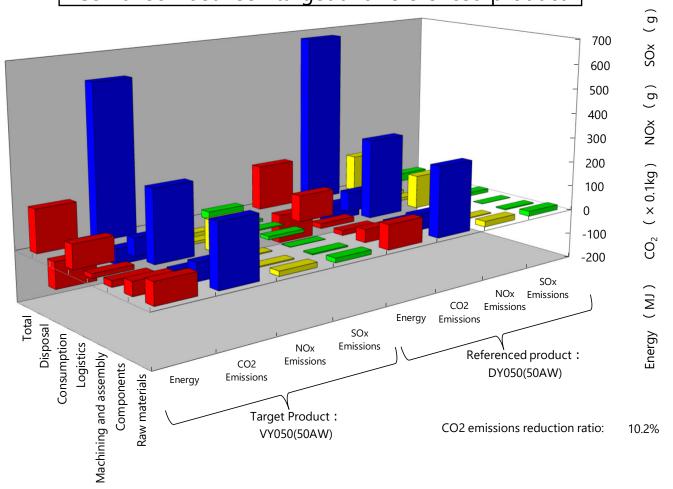
## Comarison between target and referenced product



	Target Product: VY05			50AW)	Reference	ed produ	product : DY050(50AW)		
	Energy	CO <sub>2</sub>	NOx	SOx	Energy	CO <sub>2</sub>	NOx	SOx	
		Emission	Emission	Emission		Emission	Emission	Emission	
	MJ	kg	g	g	MJ	kg	g	g	
Raw materials	84.2	24.0	19.1	17.2	97.0	27.8	22.0	19.8	
Components	52.9	6.7	3.6	4.1	50.4	6.3	3.4	3.9	
Machining									
and assembly	23.8	1.1	3.3	0.9	18.6	0.8	2.6	0.7	
Logistics	16.9	27.9	116.9	13.0	19.0	31.4	131.7	14.6	
Consumption	94.0	6.9	10.0	4.2	105.3	7.8	11.2	4.7	
Disposal	-104.0	-6.1	-21.4	-10.0	-114.0	-6.7	-24.1	-11.3	
Total	167.8	60.4	131.5	29.4	176.3	67.3	146.8	32.5	
Reduction ratio	4.8%	10.2%	10.4%	9.4%					

Note: Value of the referenced product is calculated based on the functional factor. Functional factor 1.12

Issue date: 2021